



Dart Aerospace Ltd.
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D3066-1**Job Sheet 182960****Part No:** D3066-1**Job Qty:** 20 ea**Part Name:** Spacer**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/7/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:B Now M6061-T6 06-06-23 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		DL 18/09/10
100	Waterjet	20 pcs	9/14/18	9/14/18	0.00	0.71	Waterjet1		DL 18/09/10 DAS
120	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC8		SEP 11 2018 68
130	HandFinish	20 pcs	9/14/18	9/14/18	0.00	0.31	HandFinish1		D.R 18/09/10 DAS
140	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC7-2		SEP 12 2018 68
150	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		DL 2018-09-12 89
160	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3066
Descriptions: 150 - *** STOCK IN STEP CELL***

DAS
21
9-89
SEP 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	1.8900 sf (.0945 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	2	192	0



Container No: S108799



Part: D3066-1

Job No: 182960

Serial No/Batch: S108799

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/10/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.128inches + 0.005 - 0.000	0.133 0.128		
2	Spacer	0.708inches ± 0.010	0.718 0.698		
3	Spacer	0.354inches ± 0.010	0.364 0.344		
4	Spacer	0.354inches ± 0.010	0.364 0.344		
5	Spacer	2.250inches ± 0.005	2.255 2.245		
6	Spacer	16.450inches ± 0.010	16.460 16.440		
7	Spacer	0.080inches ± 0.010	0.090 0.070		

Plex 9/7/18 8:04 AM Dart.Gagnon.Michelle